TESTING AND MEASURING EQUIPMENT/ALLOWED SUBCONTRACTING IEC 60669-1:2017, Edition 4.0 Switches for household and similar fixed electrical installations— Part 1: General requirements

"R" Required

"S" May be subcontracted, see OD 2012 "SPTL" Specialized Facility, see IECEE 02-2

"W" Witness testing in the categories "MED" and "MEAS"

"3PPS" Three Phase Power Supply required

Clause	Measurement/testing	Testing / measuring equipment / material needed	LISUN Model	Subcon tracting
6	Inspection of the marking	None		-
8	Marking	None		-
8.1 to 8.8	Inspection of the marking	None		-
8.9	Indelibility of markings	Chemicals		R
9	Dimensional measurement	Slide-gauge		R
10	Protection against electric shock			
10.1	Checking of the accessibility	Standard test finger, unjointed test finger, indicator, heating cabinet	SMT-02T50 SMT-1175	R
10.2 to 10.7	See (sub-) clauses 11.4, 16 and 23	See the relevant sub-clauses		R
11	Provision for earthing			
11.1 to 11.3	See Clause 12	See the relevant sub-clause		R
11.4	Measurement of contact resistance	AC source: max. 12V, min. 25A, measuring instruments		R

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Clause	Measurement/testing	Testing / measuring equipment / material needed	LISUN Model	Subcon tracting
12	Terminals			
12.2.1 to 12.2.12	Mechanical tests (torque, pull) on screw terminals	Caliper, weights, screwdriver and spanner with torquemeter, test apparatus of figure 10	WDT-1	R
12.3.5 to 12.3.11	Mechanical tests on screwless terminals Electrical tests; mV-Meter	Weights, test apparatus of figure 10, current source or similar, device to measure millivolts, heating cabinet		R
12.3.12	Conductor deflecting test	Specified test apparatus according principle of figure 11a, current source or equivalent, weights or precision dynamometer, device to measure millivolts		R
13	Constructional requirements			
13.3.2 to 13.3.3	See clause 20	See the relevant sub-clause		R
13.5	Knob of rotary switches	Weight		R
13.9	Degree of protection: see clause 15	See the relevant sub-clause		R
13.15.1 to 13.15.2	Test on membranes	Heating cabinet, unjointed test finger, dynamometer, refrigerator		R
14.3	Slow operation	See clause 19		R
14.6	Cord operated switches	Dynamometer		R
15.	Resistance to ageing, to harmful ingress of water and to humidity			
15.1	Ageing test	Heating cabinet, climatic chamber, rough cloth and devices to apply a 5N force	GDJS-225A	R
15.2	Ingress of water and foreign solid objects	Device to apply a certain torque to the glands Test wall according to figure 27		R
		Test apparatus acc. IEC 60529: Jointed test finger Rigid sphere 50 mm diameter Rigid sphere 12,5 mm diameter Rigid steel rod 2,5 mm diameter Rigid steel rod 1,0 mm diameter	<u>SMT-529T</u>	R
		Dust chamber	SC-015	S

Clause	Measurement/testing	Testing / measuring equipment / material needed	LISUN Model	Subcon tracting
		Drip box Drip box -15° Oscillating tube/spray ± 60° or spray nozzle/spray ± 60° Oscillating tube/spray ± 180° or spray nozzle/spray ± 180	JL-12 JL-34	R
		Water jet hose nozzle – nozzle 6,3 mm diameter Water jet hose nozzle – nozzle 12,5 mm diameter Immersion tank	<u>JL-56</u> <u>JL-7</u>	S
15.3	Humidity treatment	Humidity cabinet	GDJS-010A	R
16	Insulation resistance and electric strength			
16.1	Insulation resistance	DC source (500V) and instruments	<u>WB2681A</u>	R
16.2	Electric strength	Adjustable high voltage test equipment (AC) up to 4000V	<u>WB2673C</u>	R
17	Temperature-rise test	AC source up to 75A, temperature measuring instruments, voltage and current measuring devices, torquemeter, special flush mounted boxes		R
18	Making and breaking capacity tests specified according to the ratings	Test apparatus according to method of actuating the switch, supply source with a short circuit capacity of min. 1500A, adjustable load circuit (resistors and inductors), tungsten filament lamp load, motor load, measuring instruments	CZKS-6 DFX-30	R
19	Normal operation, tests specified according to the ratings	See also clause 18, special load circuit for fluorescent lamp loads, self-ballasted lamp loads	DFX-WD20A SBLL-3P20A	R
20	Mechanical strength			
20.2	Impact test	Specified test apparatus of figure 15	<u>IK07-10</u>	R
20.3	Mounting test on cylinder surface	Cylinder rigid steel sheet, torque screwdriver		R
20.4	Test of screwed glands	Test spanner, cylindrical metal rod		R
20.5 to 20.9	Removal of covers, cover-plates	Calibers of figure 20 and figure 23, 1 mm thickness sheet, dynamometer		R
20.10	Pull test on operating member of a cord operated switch	Dynamometer, weights		R
21	Resistance to heat			
21.2	Heat test	Heating cabinets	<u>GW-225</u>	R

Clause	Measurement/testing	Testing / measuring equipment / material needed	LISUN Model	Subcon tracting
21.3 to 21.4	Ball pressure test	Ball pressure test apparatus, heating cabinet	ZBP-T	R
22	Screws, current carrying parts and connections			
22.1 to 22.4	Inspection, manual tests, tightening	Test screwdriver, spanner		R
22.5 to 22.7	Inspections and chemical tests on metals of current carrying parts	Instruments for chemical analysis		S
23	Creepage distances, clearances	Checking by measurement with slide gauges	<u>CK-1</u>	R
24	Resistance of insulating material to abnormal heat, to fire and to tracking			
24.1.1	Glow-wire test	Test apparatus according to IEC 60695-2-1	ZRS-3H	R
24.2	Resistance to tracking	Test apparatus according to IEC 60112	TTC-1	R
25	Resistance to rusting, treatment	Chemicals, humidity cabinet, heating cabinet	YWX/Q-010	R
26	EMC requirements			
26.1	Immunity	Not required		-
26.2	Emission	Not required		-